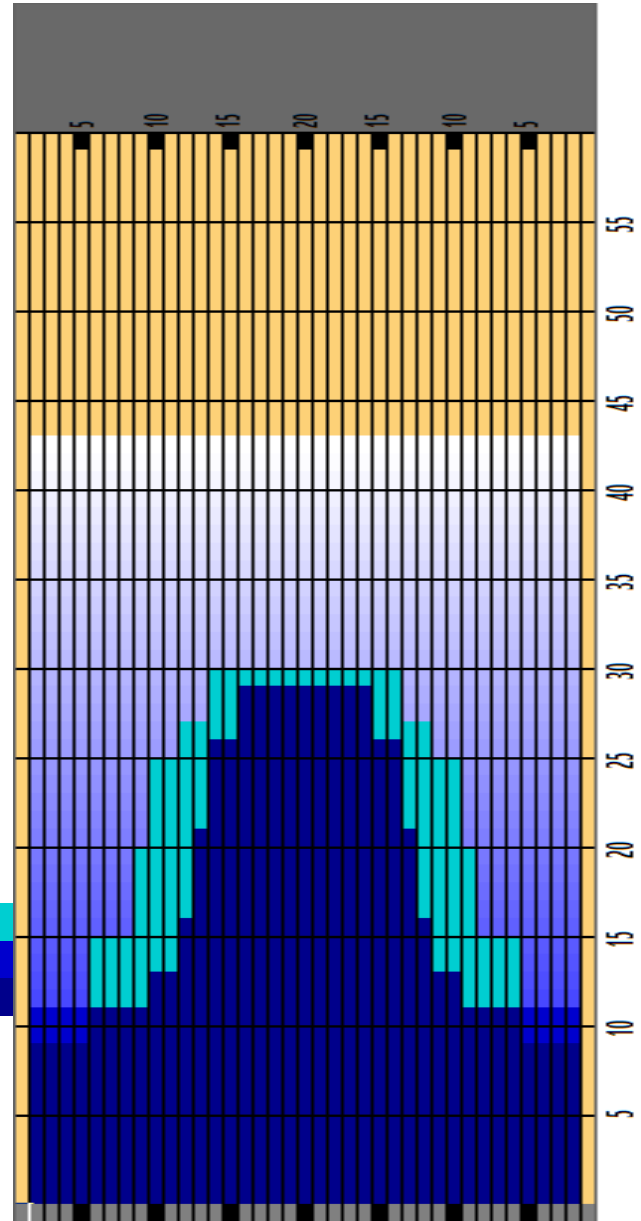


Oil Pattern Distance	43	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	19.9 mL	Reverse Oil Total	7 mL	Volume Oil Total	26.9 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	14	4	A	222	0.0	9.9	9.9	11100
2	6L	6R	2	18	3	A	58	9.9	15.0	5.1	2900
3	9L	9R	2	18	3	A	46	15.0	20.1	5.1	2300
4	10L	10R	2	18	3	A	42	20.1	25.2	5.1	2100
5	12L	12R	1	18	3	A	17	25.2	27.7	2.5	850
6	14L	14R	1	18	3	A	13	27.7	30.2	2.5	650
7	2L	2R	0	22	3	A	0	30.2	37.0	6.8	0
8	2L	2R	0	26	3	A	0	37.0	43.0	6.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	43.0	29.0	-14.0	0
2	16L	16R	1	22	3	B	9	29.0	25.9	-3.1	450
3	14L	14R	2	18	3	B	26	25.9	20.8	-5.1	1300
4	13L	13R	2	18	3	B	30	20.8	15.7	-5.1	1500
5	12L	12R	1	18	3	B	17	15.7	13.2	-2.5	850
6	10L	10R	1	14	3	B	21	13.2	11.3	-1.9	1050
7	2L	2R	1	14	4	B	37	11.3	9.4	-1.9	1850
8	2L	2R	0	14	4	B	0	9.4	0.0	-9.4	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.82	1.72	1.06	1.06	1.72	2.82

